

Date: Monday, 25/02/2008 8:08:44 AM
 User: Linda Laclelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 37588
 Estimate Number : 12667
 P.O. Number :
 This Issue : 25/02/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL / MED FAB
 Previous Run : 30745
 Written By :
 Checked & Approved By :
 Comment : Est Rev: A New Issue 07-01-26 JLM

Drawing Name : PLATE
 Part Number : D323825
 Drawing Number : D3238 REV C
 Project Number : N/A
 Drawing Revision : C
 Material :
 Due Date : 03/03/2008 Qty: 16 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M2024T3S080 2024-T3 .080 sheet



Comment: Qty.: 0.0252 sf(s)/Unit Total: 0.4032 sf(s)
 M2024-T3 .080 Sheet
 Batch: 18481 HB 8-1-16

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3238
 Dwg Rev: C HB 8-1-16
 Prog Rev: C

2-Deburr if necessary

*****USE D3238 BLANK CUTTING FILE****

3.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE
 Machine Serration on Sheet using DT8934 PLATE

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3238
 Dwg Rev: C HB 8-1-16

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Job Number:



Seq. #:

Machine Or Operation:

Description :

Prog Rev: C IB 8-1-16

2-Deburr if necessary

Use cutting file D3238-21-23-25**

6.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



IB 8-1-16



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

7.0

QC8

SECOND CHECK



Comment: SECOND CHECK

08.02.25 (16)

8.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

m-l 08/02/25

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08/02/25 (16)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 078

08/02/25 (16)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/02/26

Job Completion



mi 2008/2/25 (16)

